SHEET 1 OF 1 11-27-02 © 2001, 2002 Towing Products **VEHICLE** HITCH NO. INSTALLATION INSTRUCTIONS 51023 GM FULL SIZE VAN 44028 EQUIPMENT REQUIRED: WIRING ACCESS LOCATION: SUV3, SUV4 DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR DRILL BITS: NONE MAX GROSS MAX TONGUE HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED. HITCH TYPE TRLR WT(LB) WT(LB) WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 7/8 WEIGHT DISTRIBUTING 10,000 1000 WEIGHT CARRYING 5000 500 BUMPER BALL MOUNT 0 0 EXISTING ACCESS SLOTS HITCH SHOWN INSTALLED IN PROPER POSITION FRAME 1/2-13 X 1-3/4 GR5 CARRIAGE BOLT 1/4 X 1-1/2 X 3 BLOCK (1171) CONICAL TOOTHED WASHER NUT -√1/2-13 X 1-3/4 GR5 CARRIAGE BOLT
1/4 X 1-1/2 X 2 BLOCK (1540) CONICAL TOOTHED WASHER OPTIONAL LOCKING STABILIZING PIN

- 1. INSERT CARRIAGE BOLTS AND BLOCKS THROUGH EXISTING ACCESS SLOTS AND INTO ATTACHMENT HOLES AS SHOWN ABOVE, EACH SIDE.
- 2. RAISE HITCH INTO POSITION AND FASTEN WITH CONICAL TOOTHED WASHERS AND NUTS AS SHOWN ABOVE, EACH SIDE.

TIGHTEN 1/2 GR5 FASTENERS TO 75 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.) FASTENER KIT 34 51023-051

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



(Order Separately)

Plymouth, Michigan