

- 1. Remove the two 12mm bolts from the bottom rear of the frame. Repeat for the other side. Retain the bolts.
- 2. Hold the hitch up to the frame and reinstall the bolts through the two rear holes in the brackets and into the frame. See the diagram and note above.
- 3. Using the remaining hole in the bracket as a guide, drill a 1/2" hole into the frame. Repeat for the other side.
- 4. Push the coil end of the pull wire through the hole that was drilled and bring it out the end of the frame. Place a block over the wire and screw a 1/2" carriage bolt onto the wire. Pull these down through the hole in the frame and the bracket. See the diagram. Repeat for the other side. Install 1/2" flat washers, lock washers, and nuts on the bolts.
- 5. Torque all fasteners to the specification listed

Tighten all M12 fasteners with torque wrench to 70 Lb.-Ft. (95 N*M) Tighten all 1/2-13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

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